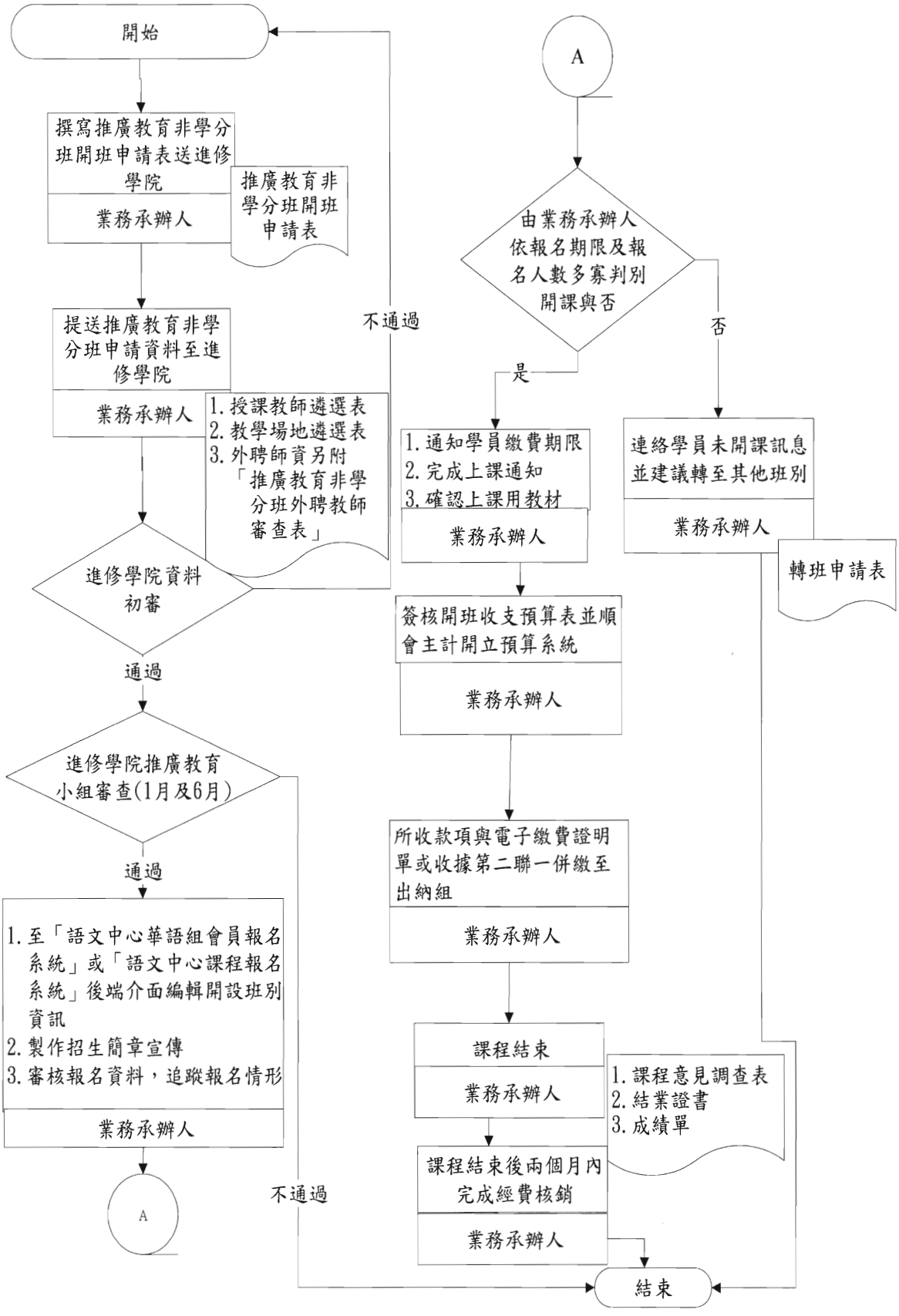語文中心華語班隊開班作業流程圖(R0101)